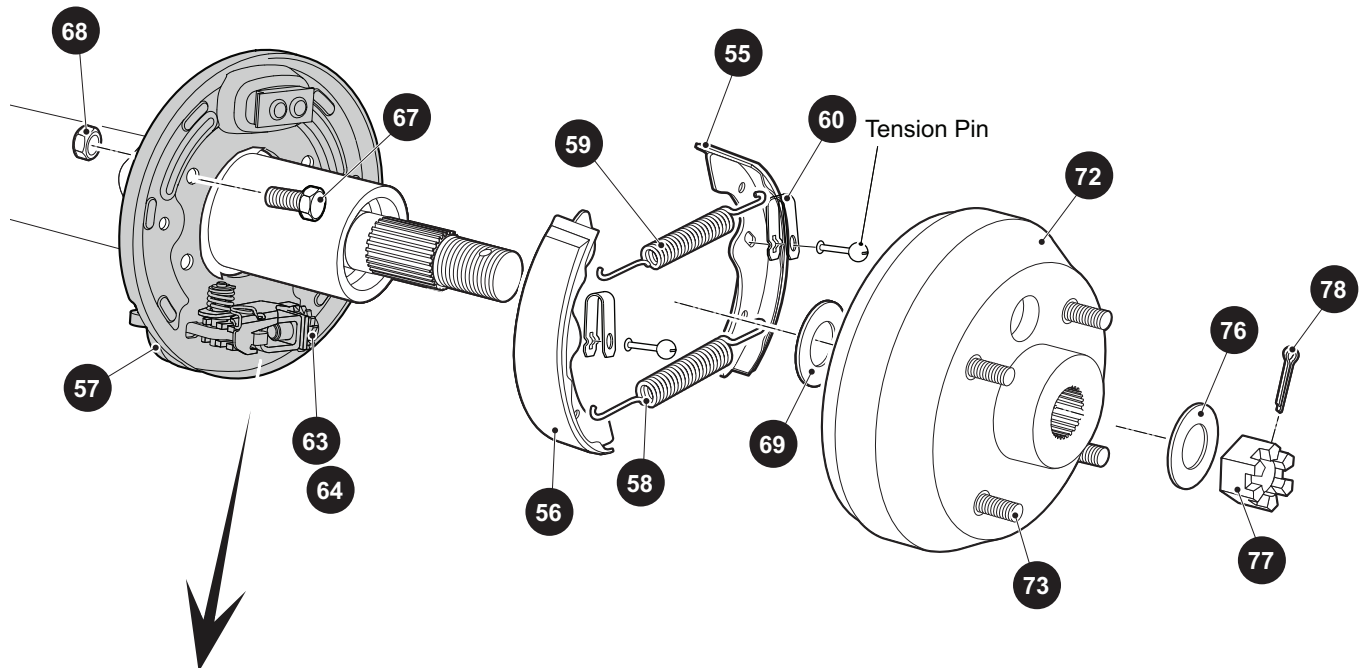
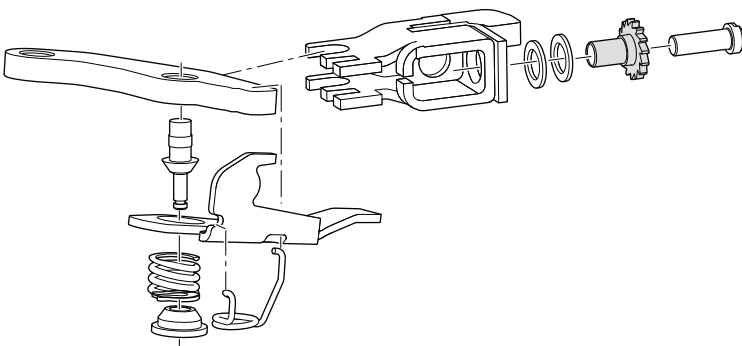


## BOTTOM PULL

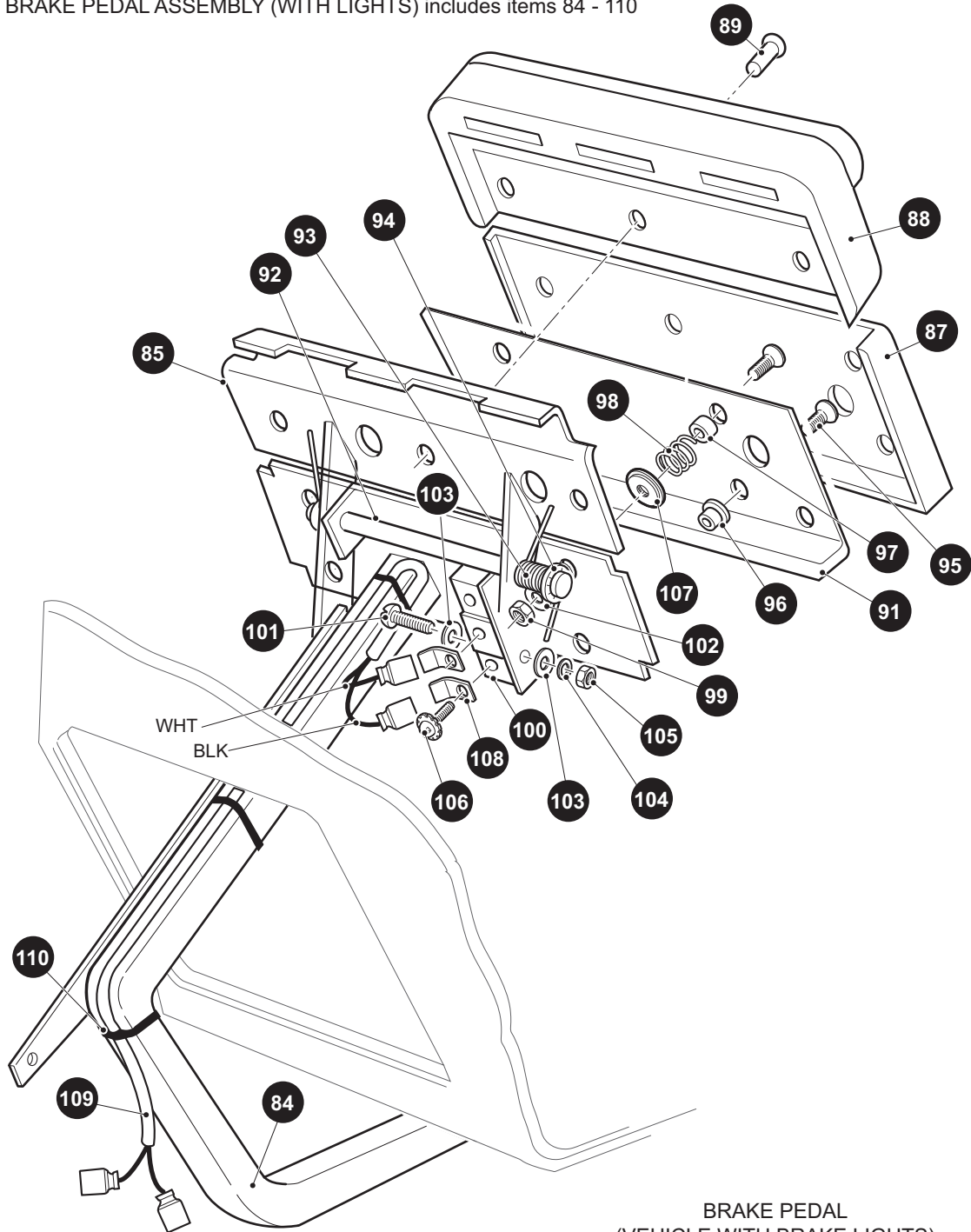
- 53 BRAKE ASSEMBLY, DRIVER SIDE includes items 55 - 60, 63
- 54 BRAKE ASSEMBLY, PASSENGER SIDE includes items 55 - 60, 64
- 71 BRAKE DRUM ASSEMBLY includes items 72 & 73



### Adjuster Assembly



83 BRAKE PEDAL ASSEMBLY (WITH LIGHTS) includes items 84 - 110



BRAKE PEDAL  
(VEHICLE WITH BRAKE LIGHTS)

# BRAKES

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	70612G02		BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS) (INCLUDES ITEMS 2 - 10).....	1
2	70681G01		TORSION SPRING .....	2
3	70682G01		PIVOT PIN .....	1
4	01071G01		PUSHNUT, 5/16" .....	2
5	70259G02		BRAKE PEDAL .....	1
6	70611G02		PARK BRAKE PEDAL.....	1
7				
8	70257G01		SERVICE BRAKE PAD .....	1
9	70256G01		PARK BRAKE PEDAL PAD .....	1
10	16409G1		OVAL RIVET, 3/16" X 7/16" LG .....	9
11				
12	70582G01		SHOULDER BOLT (SS), 3/8" - 16 X 4" LG .....	1
13	70581G01		ACETAL FLANGED BUSHING .....	2
14	70676G01		TORSION SPRING .....	1
15	00643G1		FLAT WASHER, 3/8" .....	1
16	11098G5		LOCK NUT, 3/8" - 16 .....	1
17				
18	01038G01		SWAGEFORM SCREW, 1/4" - 20 (NOT ILLUSTRATED) .....	1
19				
20	12416G2		NYLON WEDGE LOCK CLAMP, 10" (NOT ILLUSTRATED) .....	AR
21				
22				
23				
24	28083G01		BRAKE COMPENSATOR BUMPER .....	2
25	624690		BRAKE CABLE, 37.06" (DRIVER SIDE) .....	1
26	624691		BRAKE CABLE, 46.81" (PASSENGER SIDE) .....	1
27				
28	01111G01		RETAINING RING (SS), 13/32" .....	4
29				
30	10386G3		CLEVIS PIN, 5/16" X 13/16" LG .....	3
31	10387G3		COTTER PIN, 3/32" X 3/4" LG .....	3

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32				
33				
34	70601G01		KICK-OFF LINK .....	1
35	17838G1		NYLON BUSHING .....	2
36	20835G1		TEFLON WASHER, 3/8" .....	2
37	00559G8		FLAT WASHER, 5/16" .....	2
38	10387G3		COTTER PIN, 3/32" X 3/4" LG.....	2
39	70098G01		KICK-OFF CAM PIVOT.....	1
40	10097G6		FLANGED BEARING .....	2
41	70587G01		KICK-OFF CAM, PARK BRAKE.....	1
42	71215G01		SETSCREW, 1/4" - 20 X 1/2" LG .....	2
43	14134G4		SPACER, 1.25" LG .....	1
44				
45	70113G01		ADJUSTABLE BUMPER.....	1
46	11027G1		LOCK NUT, 5/16" - 18.....	1
47				
48	70080G02		CATCH BRACKET .....	1
49	00414G6		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG .....	2
50	14390G4		LOCK NUT (SS), 1/4" - 20 .....	2
51				
52				
53	612211		BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 55 - 60, 63).....	1
54	612189		BRAKE ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 55 - 60, 64) .	1
55	612411		BRAKE SHOE, LEADING .....	2
56	612412		BRAKE SHOE, TRAILING.....	2
57	612413		DUST COVER .....	1
58	612415		BRAKE SPRING, BOTTOM.....	1
59	612414		BRAKE SPRING, TOP.....	1
60	612416		SHOE CLAMP .....	2
61				
62				