



FIGURE 2-2. DRIVE CLUTCH. SEE LIST 2-2.

DRIVE CLUTCH

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
2 -	1012287	1	DRIVE CLUTCH ASSEMBLY			
			FOR ILLUSTRATION SEE FIGURE 2-2			
- 1	1012441	1	. BOLT, HEX HD, 3/8-24 X 5-1/2			
- 2	357	1	. LOCKWASHER, 3/8			
- 3	1012813	3	. BOLT, HEX HD, 1/4-20 X 3/4			
- 4	1012814	1	. WASHER, RETAINING			
- 5	1012815	1	. RING, SCREW LOCK			
- 6	1012816	1	. RING, RETAINING			
- 7	1012817	3	. FLATWASHER, 1/4			
- 8	1012818	1	. PLATE, RAMP			
- 9	1012819	1	. SPIDER			
- 10	1012820	3	. SPRING, CONICAL			
- 11	NO NO.	1	. BUSHING, SEE ITEM 16			
- 12	1012824	1	. SHEAVE, V BELT			
- 13	1012825	3	. BOLT, HEX HD, 5/16-18 X 5/8			
- 14	7174	3	. LOCKWASHER, 5/16			
- 15	1012823	1	. FIXED FACE AND HUB ASSEMBLY			
- 16	1012826	1	. MOVABLE FACE ASSEMBLY			
			INCLUDES ITEMS 11 AND 20			
- 17	1012829	1	. RELEASE SPRING KIT			
- 18	1012828	1	. ROLLER ARM ASSEMBLY KIT			
- 19	1012821	3	. SEAT, CONICAL SPRING			
- 20	NO NO.	3	. BUSHING, SEE ITEM 16			
- 21	1012289	1	. DRIVE BELT (NOT SHOWN)			
- 22	1012338	1	. STARTER/GENERATOR BELT (NOT SHOWN)			



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